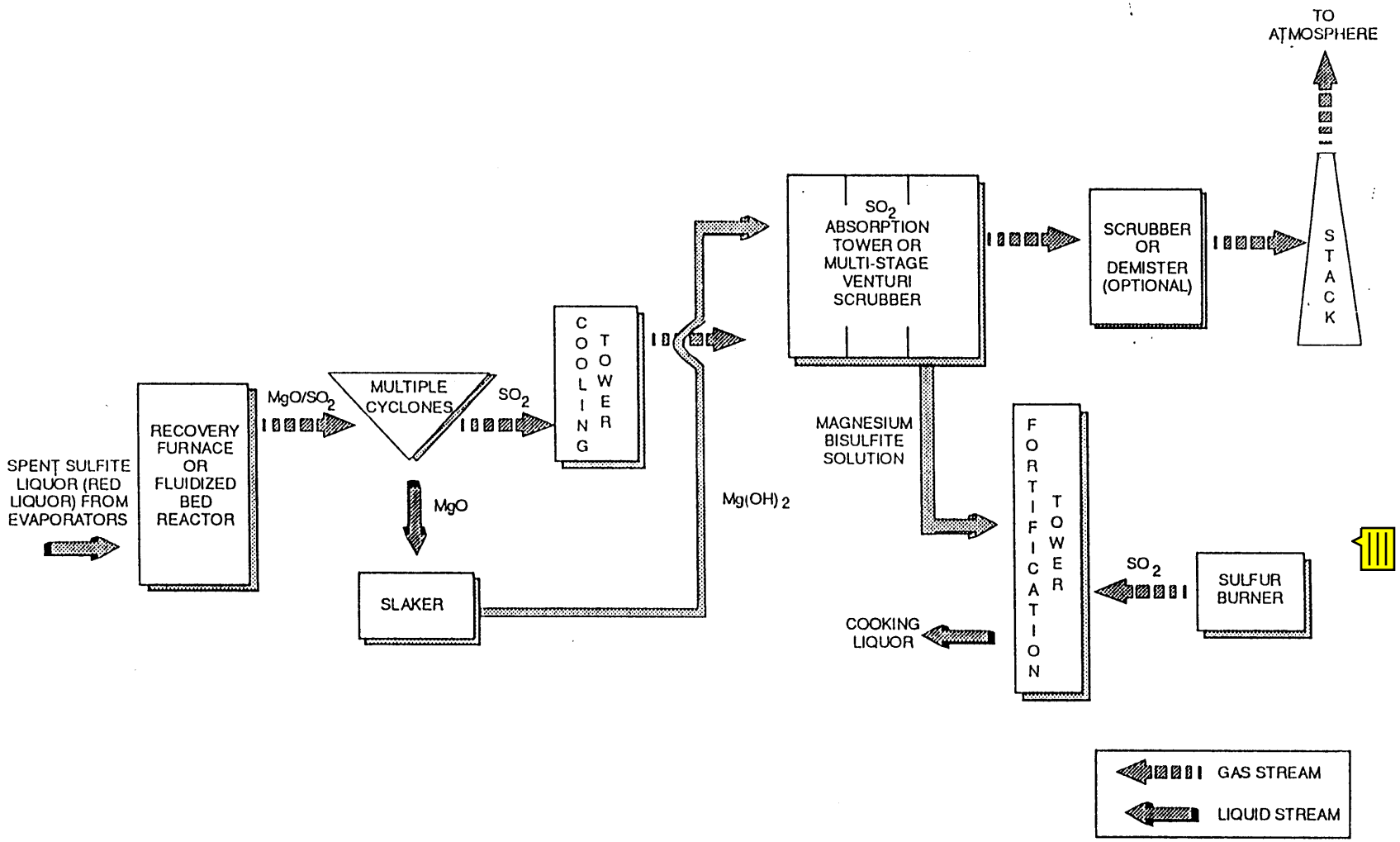

Figure 1. Mg-based sulfite chemical recovery process.

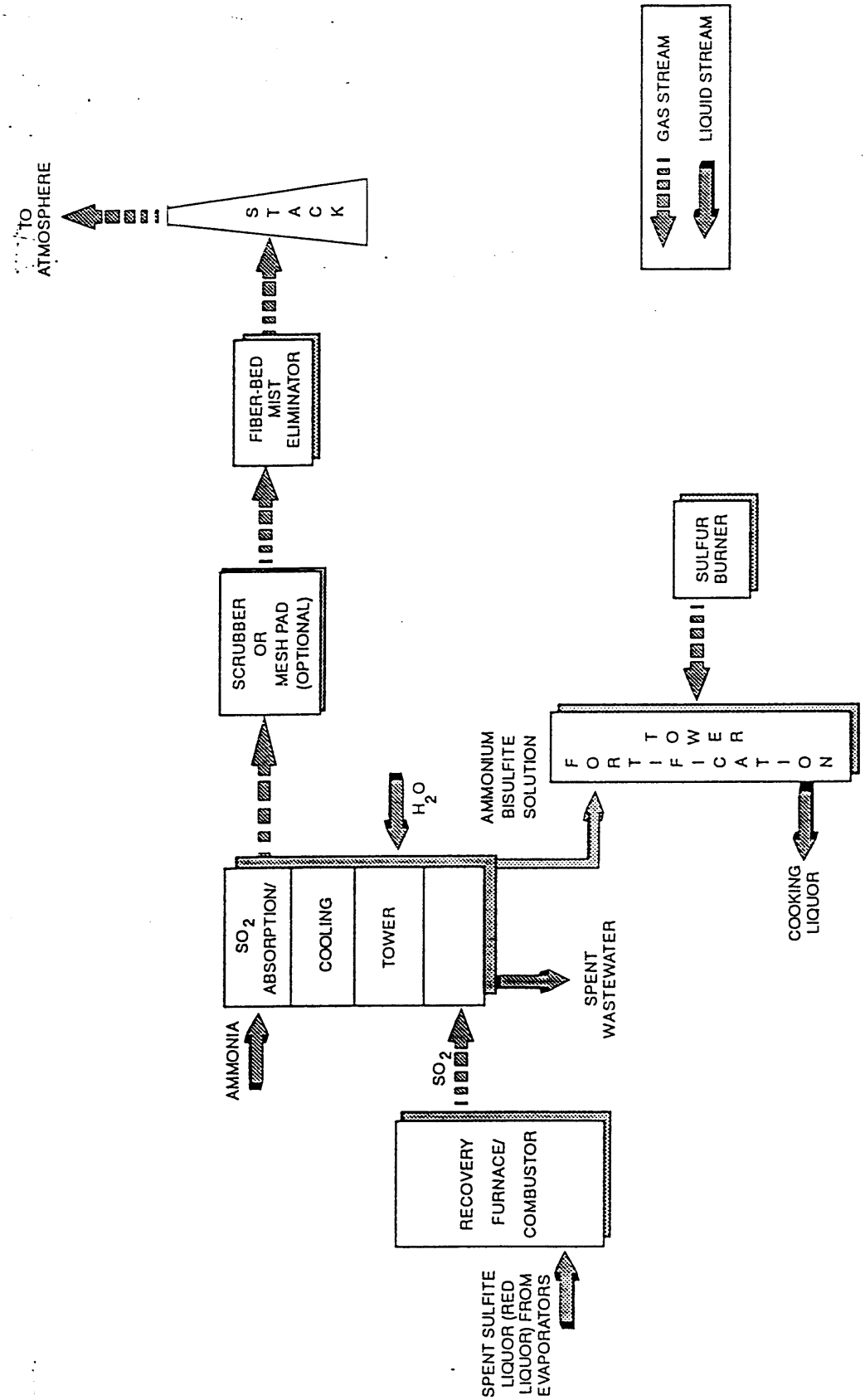

Figure 2. NH_3-based sulfite chemical recovery process.

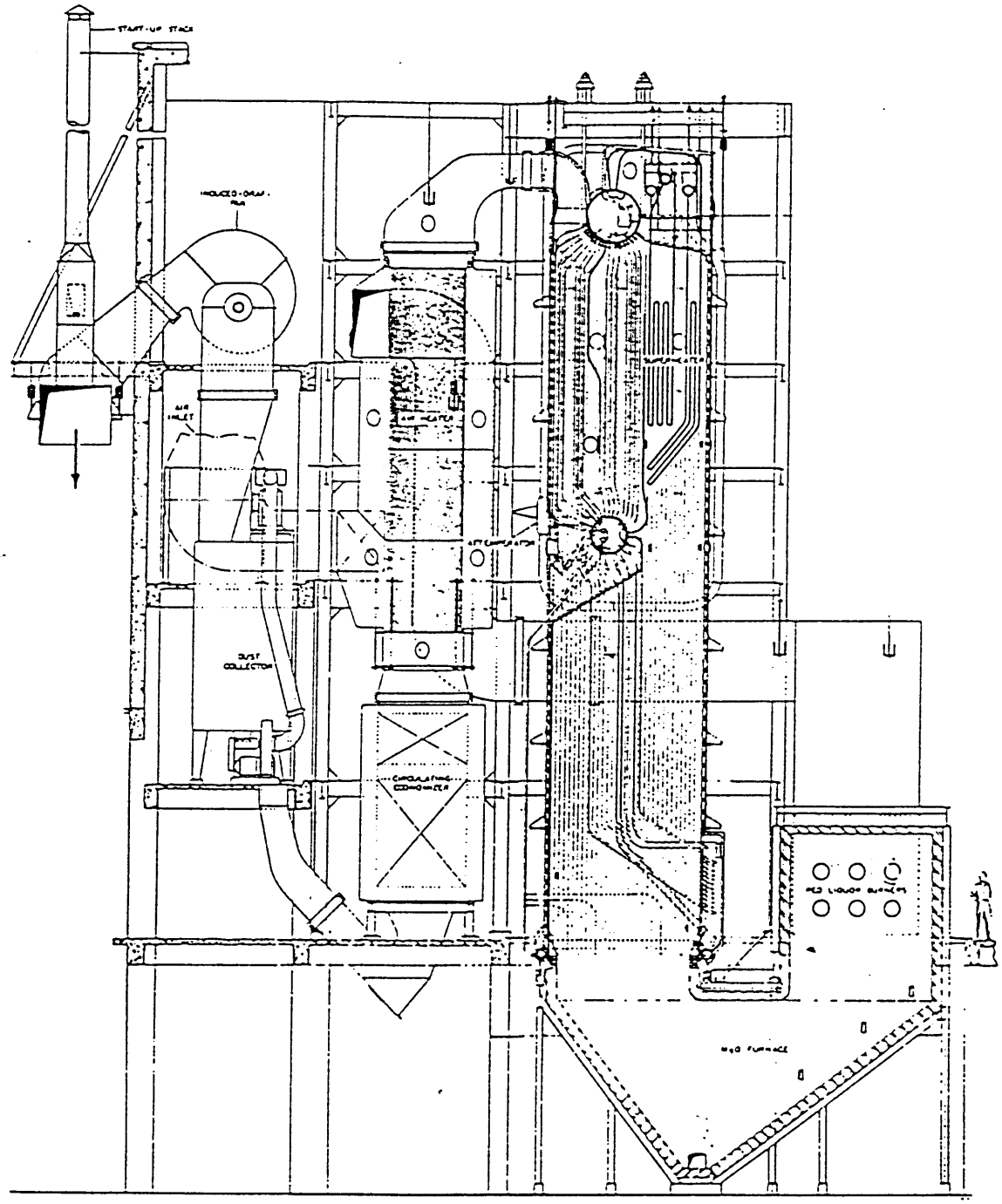

Figure 3. B&W Mg-based sulfite recovery furnace (Pulp and Paper Manufacturer, Volume 4, Sulfite Science and Technology, p. 271).

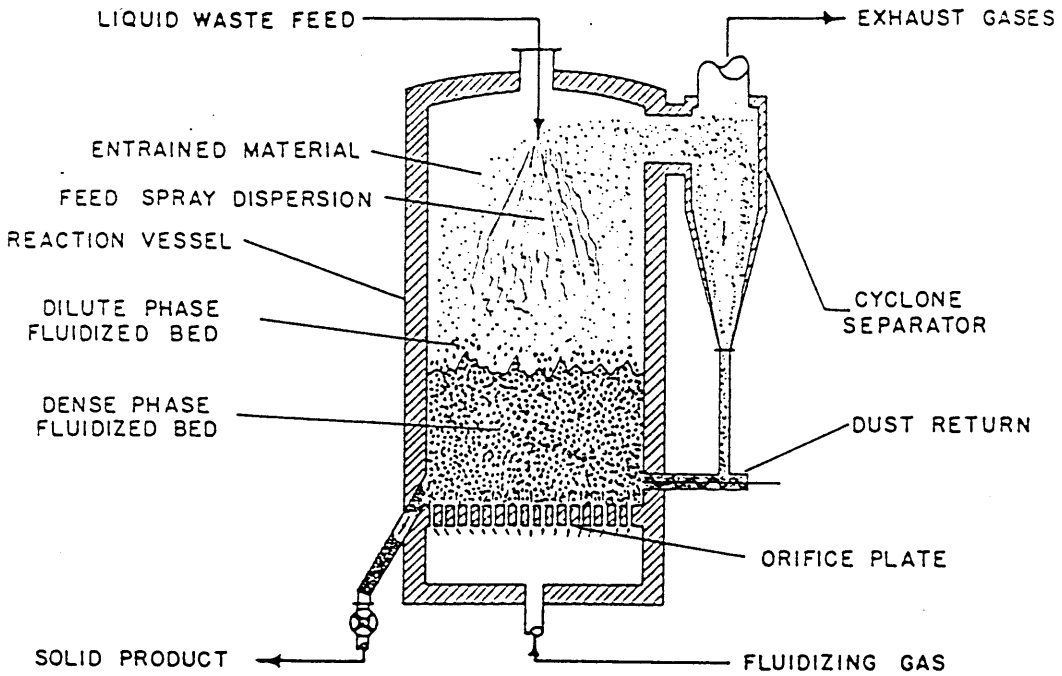

Figure 4a. General features of fluidized-bed incinerator. (Pulp and Paper Manufacturer, Volume 4, Sulfite Science and Technology, p. 276).

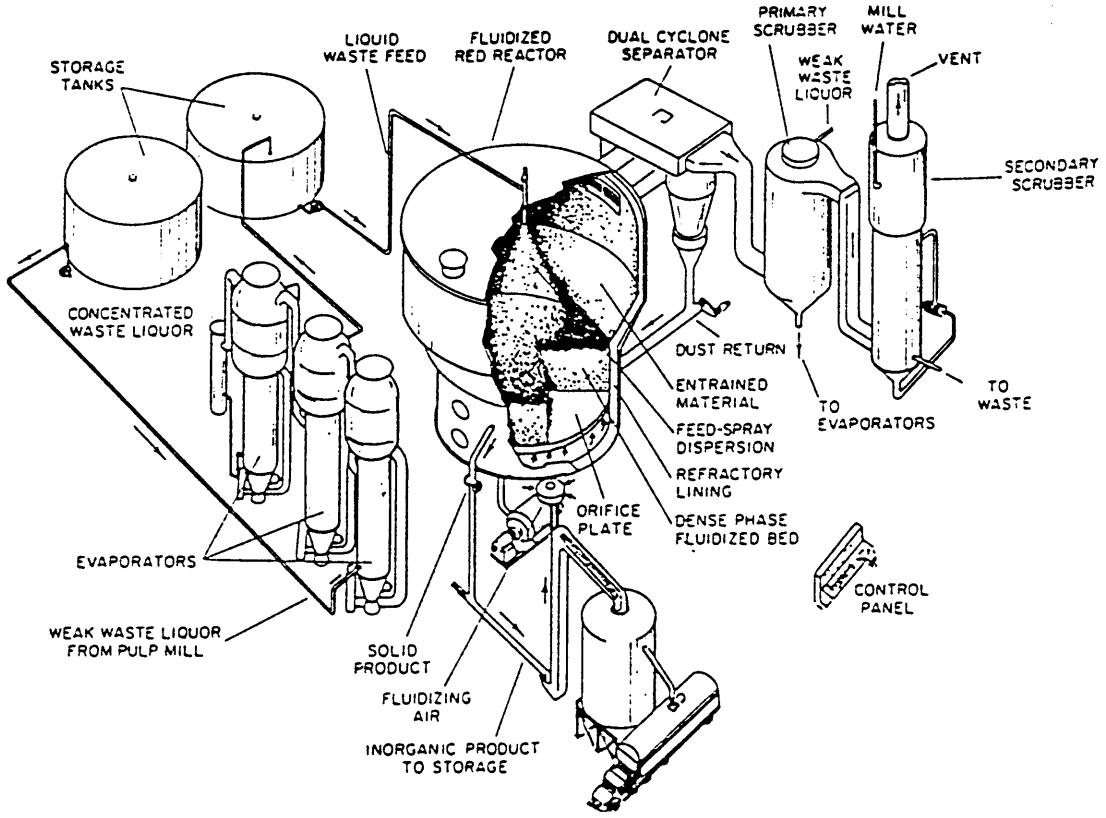

Figure 4b. Copeland fluidized-bed reactor system--Mg-based sulfite. (Pulp and Paper Manufacturer, Volume 4, Sulfite Science and Technology, p. 276).

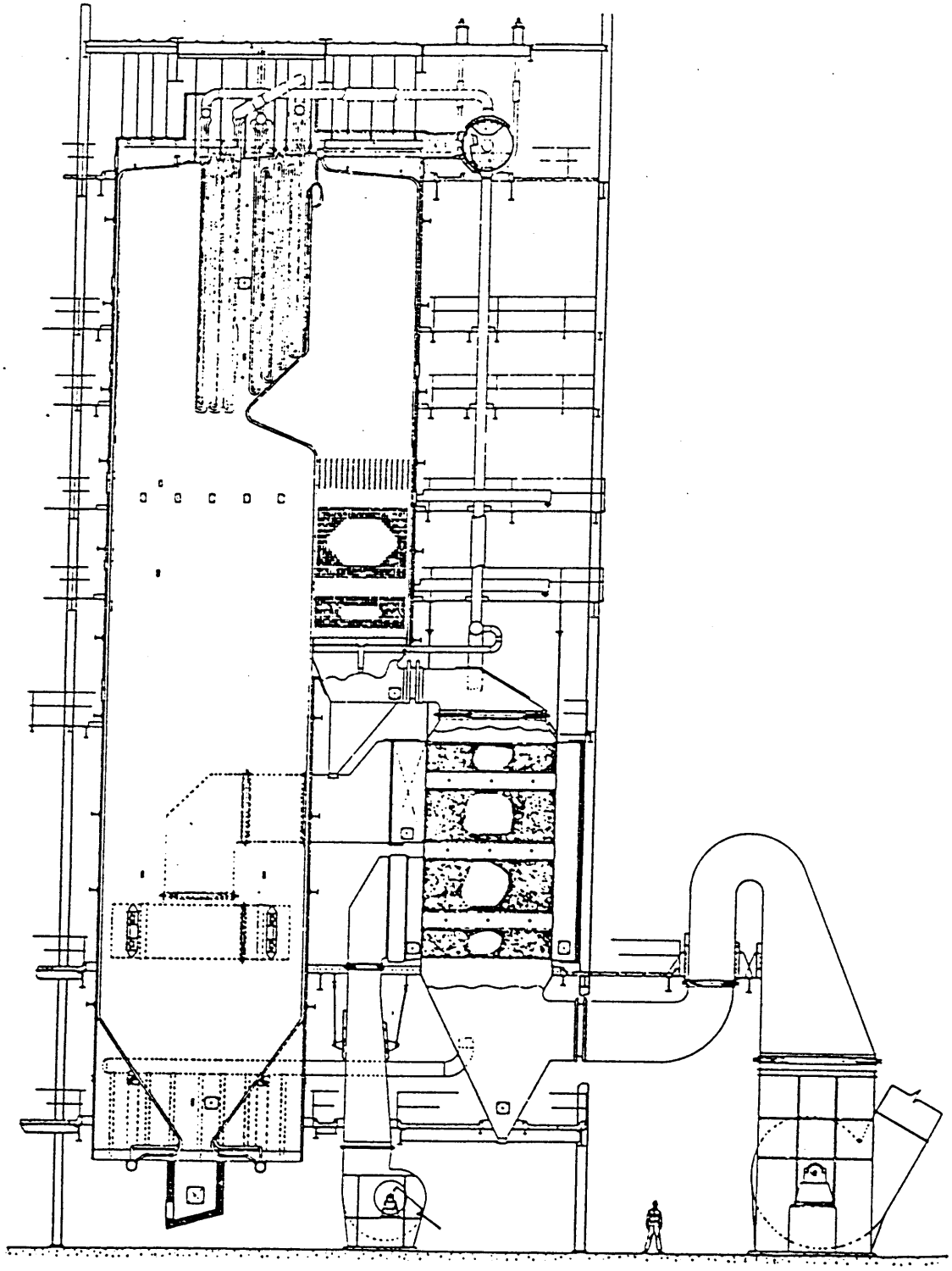

Figure 5. C-E NH_3-based sulfite recovery furnace. (Pulp and Paper Manufacturer, Volume 4, Sulfite Science and Technology, p. 274).