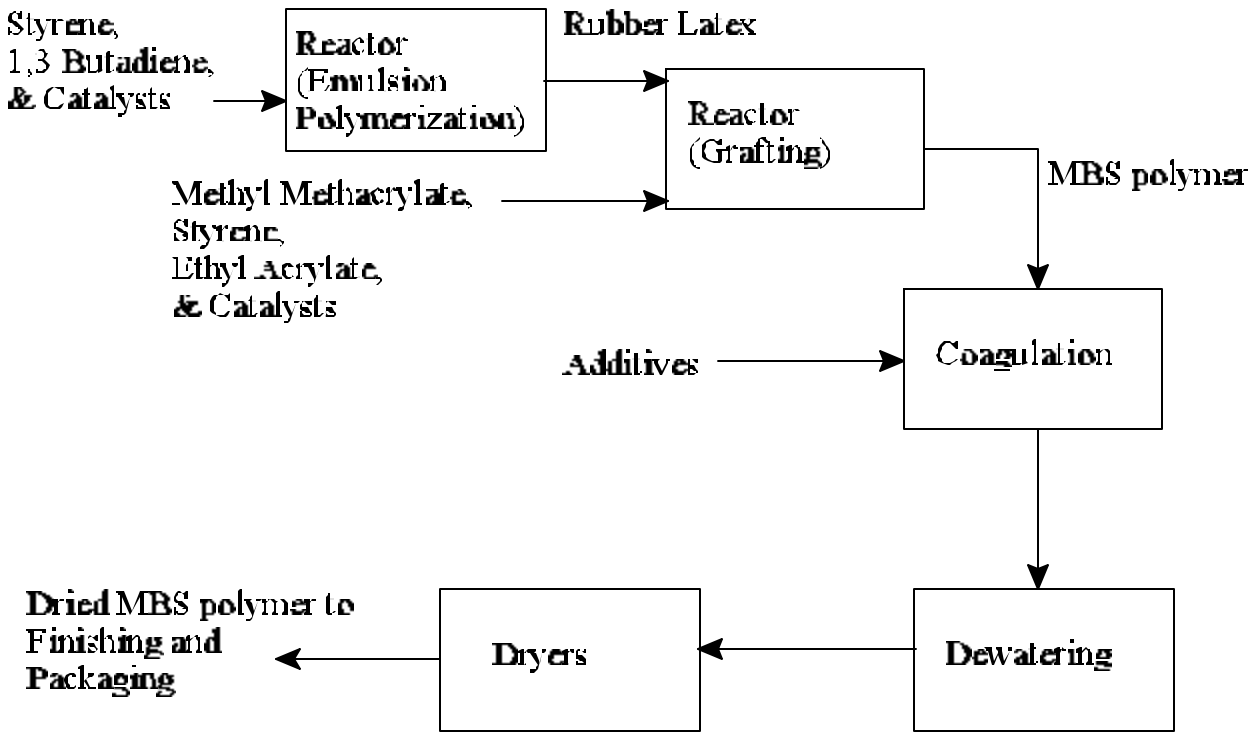General Process Flow Diagram for Methyl Methacrylate-Butadiene-Styrene (MBS) Polymers